Poly 600 Liquid Polymer Mixing Formula

For thorough mixing use mechanical mixing device such as a drill with paddle.

**Stamp Mix or Texture**

- Mix 1.5 to 2 quarts of polymer to 3.5 to 4 quarts of water
- Mix in 50 lbs cement sand mixture (Should resemble consistency of a milkshake)
- Mixing ratios can be adjusted for desired consistency but should be no less than 3 to 1 and should not exceed a 2 to 1 water to polymer mixture.

**Bond Coat**

- Mix 2.5 to 3 quarts of polymer to 4 to 8 quarts water.

*Recommended usage levels are 5-15% polymer per 100 parts cement. The higher the polymer level the better the flexural strength, lower water absorption and improved adhesion. Anything above or below this recommendation could jeopardize the integrity of the mixture. Using too much polymer could cause latex to bleed to the surface, a drop in adhesion, long set times, etc.

**Caution:** These are standard mixing procedures. Any polymer wet or dry should first be tested in the mixture before use on any given job. Feel free to contact Marty with any questions. (702) 279-3282

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**Important Notice to Purchaser**

All products manufactured by Performance Polymers LLC are made in the USA.

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